



GLOBAL PAINT COMPANY



SELECTION OF HARDENERS

		19.75						CAN USE SLOW HARDENER WHEN ABOVE 35°C/95°F WITH NORMAL REDUCER 1159	
		METALUX 2 2K SOLID COLOURS	METALUX 2 2K SOLID COLOURS	METALUX 2 HF CLEAR 8751	METALUX 2 MS CLEAR 9090	METALUX 2 4.2VOC CLEAR 9700	METALUX 2 4.2VOC SPEEDCLEA R 9701	METALUX 2 HS 2K PRIMERS	METALUX 2 HS 2K PRIMERS
		2:1 NORMAL HARDENERS	3:1 MS HARDENERS	2:1 NORMAL HARDENER S	2:1 MS HARDENERS	2:1 MS HARDENERS	3:1 MS HARDENERS	4:1 NORMAL HARDENERS	5:1 MS HARDENERS
35°C / 95°F	HARDENER	9072 SLOW	9093 SLOW	9072 SLOW	9093 SLOW	9092 MEDIUM	9092 MEDIUM	8767 MEDIUM	9093 SLOW
	REDUCER	1171 FAST	1171 FAST	1171 FAST	1171 FAST	---	---	1159 NORMAL	1159 NORMAL
30°C / 85°F	HARDENER	8767 MEDIUM	9092 MEDIUM	8767 MEDIUM	9092 MEDIUM	9091 FAST	9091 FAST	8767 MEDIUM	9092 MEDIUM
	REDUCER	1159 NORMAL	1159 NORMAL	1159 NORMAL	1159 NORMAL	---	---	1159 NORMAL	1159 NORMAL
25°C / 75°F	HARDENER	8767 MEDIUM	9092 MEDIUM	8767 MEDIUM	9092 MEDIUM	9091 FAST	9091 FAST	8767 MEDIUM	9092 MEDIUM
	REDUCER	1159 NORMAL	1159 NORMAL	1159 NORMAL	1159 NORMAL	---	---	1159 NORMAL	1159 NORMAL
20°C / 70°F	HARDENER	8750 FAST	9091 FAST	8750 FAST	9091 FAST	9082 ULTRA FAST	9082 ULTRA FAST	8767 MEDIUM	9091 FAST
	REDUCER	1159 NORMAL	1159 NORMAL	1159 NORMAL	1159 NORMAL	---	---	1159 NORMAL	1159 NORMAL
15°C / 60°F	HARDENER		9082 ULTRA FAST		9082 ULTRA FAST	9082 ULTRA FAST	9082 ULTRA FAST	8750 FAST	9091 FAST
	REDUCER	1159 NORMAL	1171 FAST	1159 NORMAL	1171 FAST	---	---	1171 FAST	1171 FAST
10°C / 50°F	HARDENER	8749 POLAR	---	8749 POLAR	---	---	---	8749 POLAR	---
	REDUCER	1159 NORMAL	---	1159 NORMAL	---	---	---	1159 NORMAL	---

NOTE: THE MIXING RATIO FOR METALUX 2 MS CLEAR 9090 WITH ULTRA FAST HARDENER 9082 IS
 2 PARTS CLEAR : 1 PART HARDENER : 1 PART THINNER BY VOLUME
 THE MIXING RATIO FOR METALUX 2 VOC 4.2 SPEEDCLEAR 9701 WITH ULTRA FAST HARDENER 9082 IS
 3 PARTS CLEAR : 1 PART HARDENER (NO THINNER REQUIRED)