

High Performance, Maximum durability, High Gloss & Chemical Resistance

# 2K ETCH PRIMER

Ideal for OEM, Fleet and Commercial Finishing when maximum productivity is required.



UNDERCOAT

7394

METACRYL® 7394™ 2K ETCH PRIMER is a chromate-free metal pretreatment. 7394™ provides a fast drying barrier coat that etches bare metal substrates preparing them for additional topcoats. This primer provides excellent etching and adhesion to aluminum, galvanized and bare steel surfaces.

## FEATURES & BENEFITS

- + Mix 1:1
- + Excellent adhesion to most metal surfaces
- + Superior corrosion protection
- + Long pot life



+ Quart + Gallon



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Next Generation Paint and Coatings™

800-328-4892

[www.chemspecpaint.com](http://www.chemspecpaint.com)

## COMPONENTS

7394 (Green) Etch Primer  
Converter 7364

## MIX BY VOLUME

1 Part Etch Primer  
1 Part Converter 7364

## POT LIFE

12 Hours at 77° F / 50% R.H.

## ADDITIVES

**NOT RECOMMENDED**

## SUBSTRATES

Properly prepared steel, aluminum and galvanized steel  
Thoroughly sanded OEM finishes adjoining metal  
Thoroughly sanded and cured paint adjoining metal  
Cured body filler

## APPLICATION

Spray 2-3 medium wet coats, Allow 5 to 10 minutes flash between coats.

\*Do not use in combination with epoxy primers, as this will result in poor adhesion properties.

\* Must seal or prime prior to applying color topcoat.

## HVLP GUN SET UP

Gravity Feed	1.4mm – 1.6mm
Inlet Air	30 psi max
Pressure Pot	6 – 10 psi at port
Fluid Deliver	12 – 14 oz/min.

## SAFETY & HEALTH

Read and follow all technical product information, labels, and SDS prior to application. Keep product out of reach of children and animals. Always wear proper safety equipment (respirator, gloves, eye, and clothing protection) when using this product.

## DRY TIMES

Hand Slick	5 minutes
Dust Free	10 minutes
Dry to Topcoat	30 minutes
Dry to Nib Sand	30 minutes per coat
Recoat Window	24 hours

## PHYSICAL DATA

VOC as applied	5.6 lbs./gallon (RFU)
Mixed Volume Solids	12.5%
Theoretical Coverage	Approx. 200 Square Feet @ 1 Mil DFT/mixed gallon
Recommended Coats	2
DFT per Coat	Approximately 0.3 mil
ZAHN #2 Viscosity	18-20 seconds

## PERFORMANCE PROPERTIES (CRS, HRS, ALUMINUM)

ASTM B117 Salt Fog (500 hours)	No corrosion on scribe No blisters
Flexibility	Pass Conical Mandrel
Adhesion	5B, 2mm cross hatch

## DISCLAIMER

The technical information and suggestions for use are provided as a guidance system. Such information is based on ChemSpec's experience and research which is believed to be reliable. The information above does not constitute a warranty. Neither seller nor manufacturer has control over how the product is used, stored, or otherwise handled. Buyers must assume responsibility for the suitability of product for their purposes.

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