

PRODUCT HIGHLIGHTS

7401-D, 7411-D, 7414-D, 7421-D Basecoat Reducers (Cool, Mid, Hot)

DESCRIPTION:

Transtar's Basecoat Reducers have been formulated as a comparable offering for use in Axalta's ChromaBase® and ChromaPremier® Basecoat* colors. These Basecoat Reducers will improve overall appearance for a smoother basecoat finish and better metallic flake control. Transtar's Basecoat Reducers are designed to assist cure and flash times and improve basecoat performance. They will also help with sand scratch swelling on sensitive substrates.

PRODUCTS:

7401-D Basecoat Reducer - Cool, Gallon (3.78 L), 2/case
7411-D Basecoat Reducer - Mid, Gallon (3.78 L), 2/case
7414-D Basecoat Reducer - Mid, Quart (0.946 L), 6/case
7421-D Basecoat Reducer - Hot, Gallon (3.78 L), 2/case



MIX RATIO:

1:1 by volume with appropriate reducer for shop temperature



HVLP/LVLP:

Refer to color manufacturer's TDS for settings.



DRY TO SAND TIMES:

Refer to color manufacturer's TDS for dry to sand times.

**DISCLAIMER: ChromaBase® and ChromaPremier® Basecoat Colors are registered trademarks of Axalta Coating Systems. Axalta does not manufacture, endorse, or guarantee Transtar products*

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

7401-D, 7411-D, 7414-D, 7421-D Basecoat Reducers (Cool, Mid, Hot)

APPLICATION & MIXING:

1. Products MUST be shaken well before use.
2. Reduce basecoat color in a ratio of 1:1 by volume with appropriate reducer for shop temperature.
3. Adjust air pressure to 30-40 PSI for conventional and 10 PSI max (@ aircap) for HVLP spray equipment.
4. Apply 2-3 coats as needed to achieve color matching and desired hiding.
5. Allow 5-10 minutes dry time between coats.
6. Follow manufacturers recommendations for basecoat flash time before applying clearcoat.



NOTE: This product is moisture sensitive and once opened it must be tightly closed after each use.

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REGULATORY:

| Category: | Individual Component 7401-D | Individual Component 7411-D, 7414-D | Individual Component 7421-D |
|------------------------------|--------------------------------|--|--------------------------------|
| VOC Actual | 6.90#/gal (826 g/l) | 5.41#/gal (649 g/l) | 6.88#/gal (825 g/l) |
| VOC Regulatory | 6.90#/gal (826 g/l) | 6.90#/gal (827 g/l) | 6.88#/gal (825 g/l) |
| Weight % of Volatiles | 99.71% | 99.70% | 99.71% |
| Weight % of Water | 0 | 0 | 0 |
| Weight % of Exempt Compounds | 0 | 20.75 | 0 |
| Volume % of Exempt Compounds | 0 | 21.53 | 0 |
| Density of Material | 6.92 | 6.86 | 6.9 |

TECHNICAL DATA:

| | | | |
|---------------|-------|------------|--------------|
| 7401-D | Cool: | 55° - 65°F | (13° - 18°C) |
| 7411-D/7414-D | Mid: | 65° - 75°F | (18° - 24°C) |
| 7421-D | Hot: | 75° - 90°F | (24° - 32°C) |

ADVANTAGES:

- For use with Dupont ChromaBase® and ChromaPremier® Basecoat colors
- Improves appearance of basecoats
- Blendable to meet shop conditions
- For use in a variety of temperatures and climatic conditions
- Reduces sand scratch swelling on sensitive substrates and initiates fast cure or flash time of basecoat

COMPETITION:

| Transtar | DuPont | Matrix | Montana | Rubberseal | 5 Star | Nason |
|-------------|--------|----------|----------|------------|--------|--------|
| 7401 | 7160S | MR-07160 | THO-7160 | RS1760 | 5605 | 42455S |
| 7411/7414-D | 7175S | MR-07175 | THO-7175 | RS1775 | 5606 | 42470S |
| 7421 | 7185S | MR-07185 | THO-7185 | RS1785 | 5607 | 42475S |

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