

# PRODUCT HIGHLIGHTS

## 6874, 6877, 6894, 6894-HT, 6897-HT Clearcoat Activators

### DESCRIPTION:

Extra Solids Acrylic Urethane Clearcoat Activators are specifically designed for high productivity shops using Transtar Finish-Tec® Clearcoats. Activators are suitable for use in clearcoat applications over single stage topcoats and for base/clear applications (except lacquers). Spot & Panel Activator #6877/6874 is designed for use in temperatures between 65° - 80°F (19° - 27°C) or for spot & panel applications. Overall Activator #6894 is designed for use in temperatures between 75° - 90°F (24° - 32°C) or for large jobs which require longer open times. Hi Temp Activator #6894HT/6897HT is designed for use on larger jobs in temperatures above 90°F (32 °F).

### PRODUCTS:

- 6874 Extra Solids Spot & Panel Activator, Quart (0.946 L), 4/case
- 6877 Extra Solids Spot & Panel Activator, 1/2 Pint (237 ml), 12/case
- 6894 Extra Solids Overall Activator, Quart (0.946 L), 4/case
- 6894HT Extra Solids Hi Temp Activator, Quart (0.946 L), 4/case
- 6897HT Extra Solids Hi Temp Activator, 1/2 Pint (237 ml), 12/case



### TECHNICAL DATA:

APPEARANCE:	Clear Liquid	
% SOLIDS:	6874/6877	50%
	6894	53.8%
	6894HT/6897HT	53.8%
SHELF LIFE:	One Year (unopened)	
REDUCERS:	Use 6700-F Series Zero VOC Urethane Grade Reducer or 6700 Series Urethane Grade Reducer appropriate to the shop conditions.	
	<i>Note: Use of Urethane Grade Reducer increases the V.O.C. of the product mixture. Use of Zero VOC Urethane Grade Reducer does not increase V.O.C.</i>	
MIX RATIO:	Refer to clearcoat label	

### REGULATORY:

6874 & 6877	Individual Component
VOC Actual	3.4#/gal (407 g/l)
VOC Regulatory (less water, less exempt compounds)	3.7#/gal (446 g/l)
Weight % of Volatiles	49.93
Weight % of Water	0
Weight % of Exempt Compounds	11.00
Volume % of Exempt Compounds	8.62
Density of Material	8.73

See next page for more detailed product application. See website for this document in other languages.  
 Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
 Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.

# PRODUCT DATA

## 6874, 6877, 6894, 6894-HT, 6897-HT Clearcoat Activators

### REGULATORY CON'T:

6894	Individual Component
VOC Actual	3.5#/gal (422 g/l)
VOC Regulatory (less water, less exempt compounds)	3.6#/gal (435 g/l)
Weight % of Volatiles	46.2
Weight % of Water	0
Weight % of Exempt Compounds	4.00
Volume % of Exempt Compounds	3.00
Density of Material	8.34

6894-HT & 6897-HT	Individual Component
VOC Actual	3.5#/gal (419 g/l)
VOC Regulatory (less water, less exempt compounds)	3.7#/gal (438 g/l)
Weight % of Volatiles	46.2
Weight % of Water	0
Weight % of Exempt Compounds	5.5
Volume % of Exempt Compounds	4.25
Density of Material	8.59

See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages.  
 Vea el Web site ([www.tat-co.com](http://www.tat-co.com)) para este documento en español.  
 Voir le site Web ([www.tat-co.com](http://www.tat-co.com)) pour ce document en français.